

REMFORM® Fasteners

Hole Size Guidelines for Plastics

MATERIAL TYPE	A ENGAGEMENT DEPTH X Nominal Dia.		B BOSS DIA. X Nominal Dia.	C COUNTERBORE DEPTH X Pitch	D HOLE DIA. X Nominal Dia.
	Minimum	Recommended			
ABS	1.5	2.5 - 3.5	2.0-2.5	0.25 - 0.50	0.72
ABS / PC Blend	1.0	2.0 - 3.0	2.0-2.5	0.25 - 0.50	0.80
PA (Nylon 6 / 6.6)	1.5	2.5 - 3.5	2.0-2.5	0.25 - 0.50	0.70
PA 6 30%GF	1.0	2.0 - 3.0	2.0-2.5	0.25 - 0.50	0.83
PBT	1.0	2.5 - 3.5	2.0-2.5	0.25 - 0.50	0.75
PBT 30% GF	1.0	2.0 - 3.0	2.0-2.5	0.25 - 0.50	0.83
PC	1.0	2.0 - 3.0	2.0-2.5	0.25 - 0.50	0.80
PC 30% GF	1.0	2.0 - 3.0	2.0-2.5	0.25 - 0.50	0.85
PE	1.5	2.5 - 3.5	2.0-2.5	0.25 - 0.50	0.72
PET	1.0	2.0 - 3.5	2.0-2.5	0.25 - 0.50	0.75
PET 30% GF	1.0	2.0 - 3.0	2.0-2.5	0.25 - 0.50	0.85
PP	2.0	3.0 - 3.5	2.0-2.5	0.25 - 0.50	0.70
PPO	1.0	2.0 - 3.0	2.0-2.5	0.25 - 0.50	0.85
PS	1.0	2.0 - 3.5	2.0-2.5	0.25 - 0.50	0.75

BOSS Geometry

